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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 165 Publisher: Electronic Industry Pub. Date :2007-08-01 version 1. This book is the basis for vocational education. advanced. practical. operational characteristics. and with reference to the professional skills of the industry identification of norms and standards for middle level skilled workers written. The book is divided into seven chapters. each introduced Introduction to CNC machine tools. CNC programming and increase the basis of process analysis. CNC programming. CNC machining simulation software use. CAX-ME2000 and Mastercam 8.0 high-tech profile. the basic operation of CNC machine tools and comprehensive examples. Contents of the book is simple and easy to understand language. with a strong readability. This book is for NC manufacturing professional students. Contents: Chapter 1 Introduction 1.1 CNC machine tool technology. the basic concepts of CNC numerical control machine tools 1.2 composition and the composition of CNC machine tools 1.2.1 Classification 1.2.2 Classification 1.3 CNC machine tool axis machine coordinate system 1.3.1 1.3.2 1.4 coordinate system into the characteristics of CNC machine tools and development in this chapter Exercises Chapter 2 CNC machining process analysis and programming of CNC machining technology based 2.1 2.1.1 The basic characteristics of digital processing technology analysis 2.1.2 CNC machining CNC lathe machining process analysis 2.2 2.2.1 CNC lathe machining process analysis Process 2.2.2 shaft part of the process analysis Process Analysis 2.3 2.4 CNC milling CNC programming parameters to determine the numerical 2.4.2 2.4.1 CNC machine work to determine the origin of the coordinates of the point 2.4.3 2.5 manual programming to determine the basis of Chapter 3 of this chapter Exercises 3.1 CNC lathe CNC programming auxiliary function M code programming 3.1.1 3.1.2 spindle function S. F and tool feed...



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